

Chromatography

Importance

Chromatography has application in every branch of the physical and biological sciences

12 Nobel prizes were awarded between 1937 and 1972 alone for work in which chromatography played a vital role



An Introduction to Chromatography

- What IS chromatography?
- The separation of a mixture by distribution of its components between a mobile and stationary phase over time
 - mobile phase = solvent
 - stationary phase = column packing material

Chromatography is a physical method of separation in which the components to be separated are distributed between two phases

one of which is stationary (stationary phase) while the other (the mobile phase) moves through it in a definite direction.

The chromatographic process occurs due to differences in the distribution constant of the individual sample components.

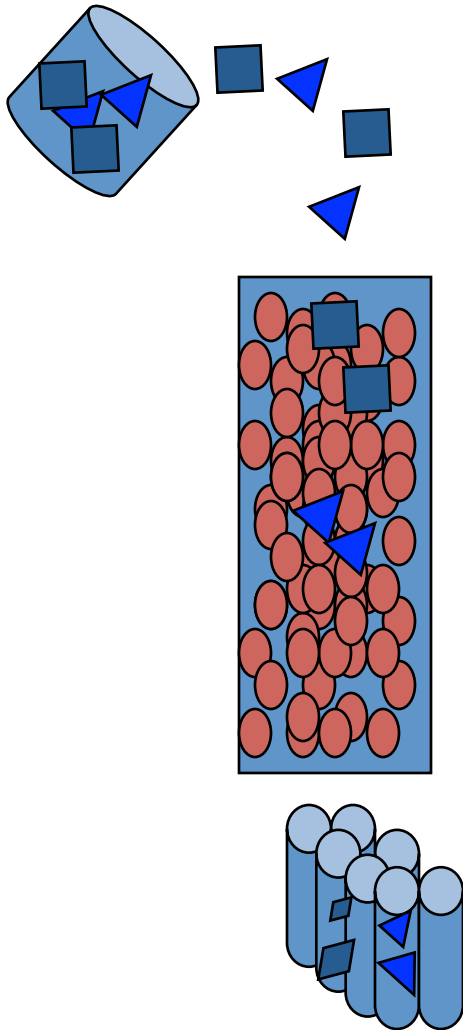
Chromatography

Is a technique used to separate and identify the components of a mixture.

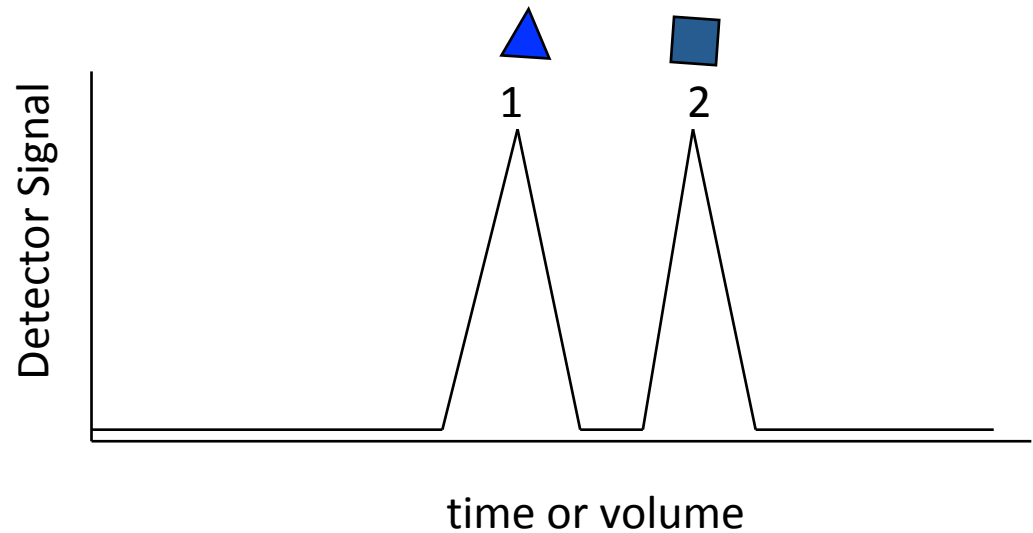
Works by allowing the molecules present in the mixture to distribute themselves between a stationary and a mobile medium.

Molecules that spend most of their time in the mobile phase are carried along faster.

Chromatography



Chromatogram - Detector signal vs.
retention time or volume



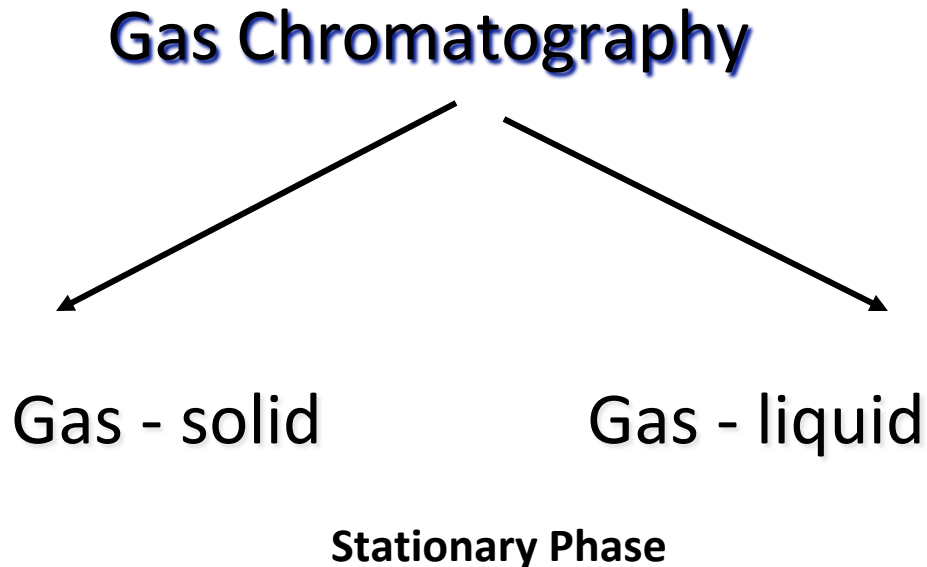
Purpose of Chromatography

- **Analytical** - determine chemical composition of a sample
- **Preparative** - purify and collect one or more components of a sample

Classification of Methods

- There are two classification schemes:
 - mobile phase
 - attractive forces

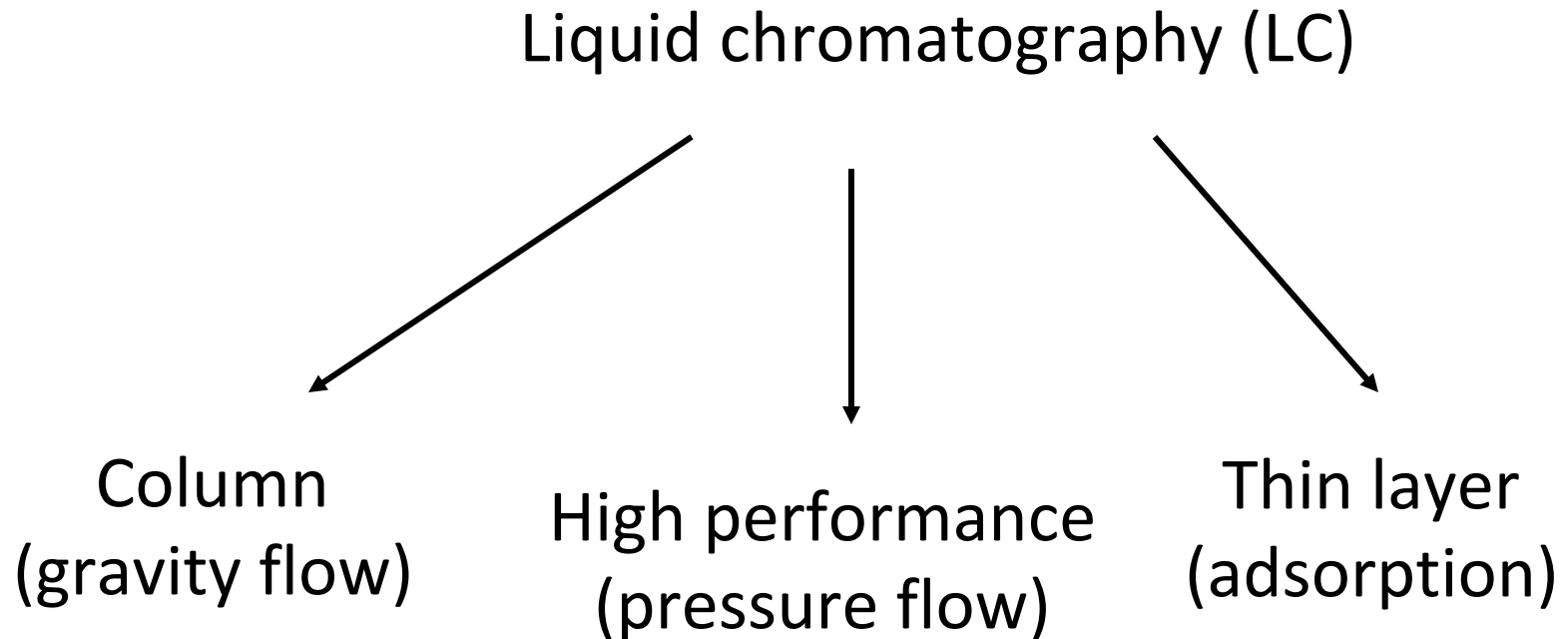
Classification based on Mobile Phase



Pyrolysis GC -
heat solid materials
to 500 - 1000⁰C
so they decompose
into gaseous products

Sample **MUST** be volatile at temperatures **BELOW** 350⁰C

Classification based on Mobile Phase



Classification based on Attractive Forces

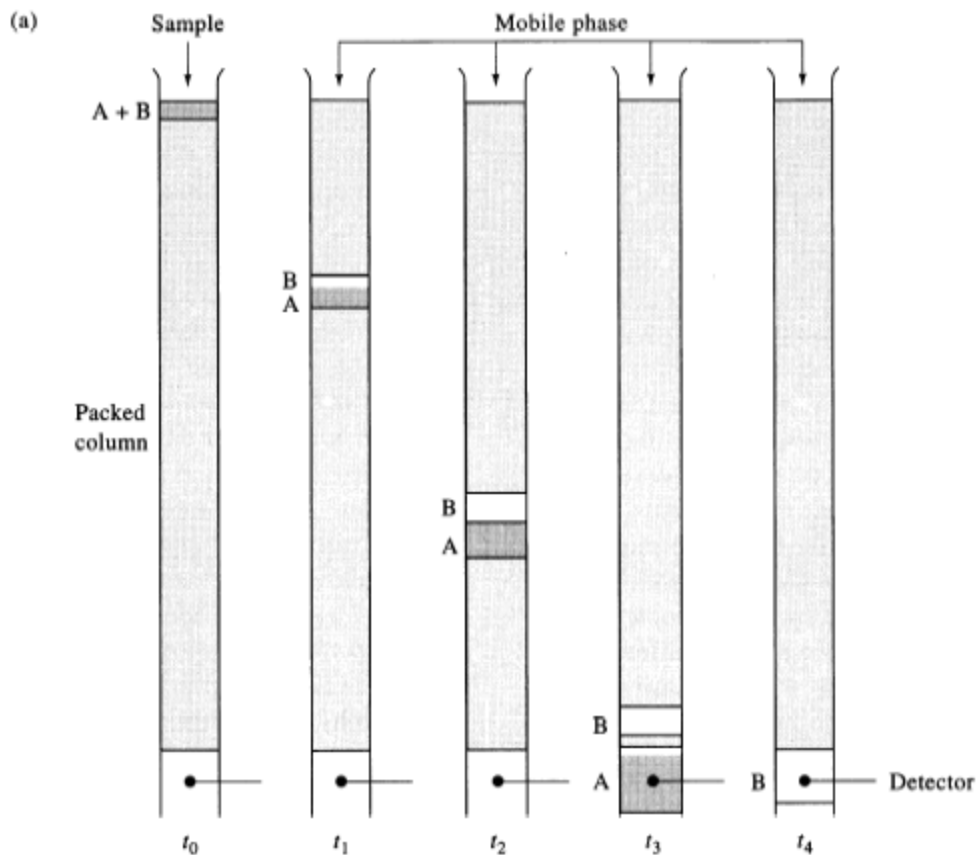
- Adsorption - for polar non-ionic compounds
- Ion Exchange - for ionic compounds
 - Anion - analyte is anion; bonded phase has positive charge
 - Cation – analyte is cation; bonded phase has negative charge
- Partition - based on the relative solubility of analyte in mobile and stationary phases
 - Normal – analyte is nonpolar organic; stationary phase MORE polar than the mobile phase
 - Reverse – analyte is polar organic; stationary phase LESS polar than the mobile phase
- Size Exclusion - stationary phase is a porous matrix; sieving

Components:

mobile phase: a solvent that flows through the supporting medium

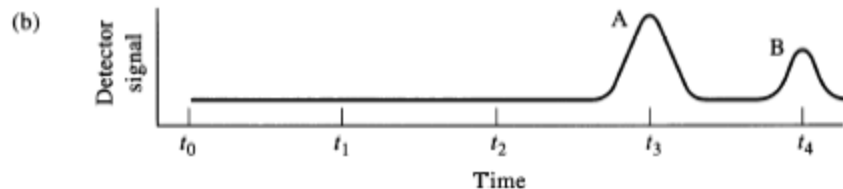
stationary phase: a layer or coating on the supporting medium that interacts with the analytes

supporting medium: a solid surface on which the stationary phase is bound or coated



The analytes interacting most strongly with the stationary phase will take longer to pass through the system than those with weaker interactions.

These interactions are usually chemical in nature, but in some cases physical interactions can also be used.



Types of Chromatography: - chromatography can be classified based on the type of mobile phase, stationary phase and support material

TABLE 26-1 Classification of Column Chromatographic Methods

General Classification	Specific Method	Stationary Phase	Type of Equilibrium
Liquid chromatography (LC) (mobile phase: liquid)	Liquid-liquid, or partition	Liquid adsorbed on a solid	Partition between immiscible liquids
	Liquid-bonded phase	Organic species bonded to a solid surface	Partition between liquid and bonded surface
	Liquid-solid, or adsorption	Solid	Adsorption
	Ion exchange	Ion-exchange resin	Ion exchange
	Size exclusion	Liquid in interstices of a polymeric solid	Partition/sieving
Gas chromatography (GC) (mobile phase: gas)	Gas-liquid	Liquid adsorbed on a solid	Partition between gas and liquid
	Gas-bonded phase	Organic species bonded to a solid surface	Partition between liquid and bonded surface
	Gas-solid	Solid	Adsorption
Supercritical-fluid chromatography (SFC) (mobile phase: supercritical fluid)		Organic species bonded to a solid surface	Partition between supercritical fluid and bonded surface

Types of Chromatography

Liquid Chromatography

Name of LC Method

Adsorption chromatography

Partition chromatography

Ion-exchange chromatography

Size exclusion chromatography

Affinity chromatography

Type of Stationary Phase

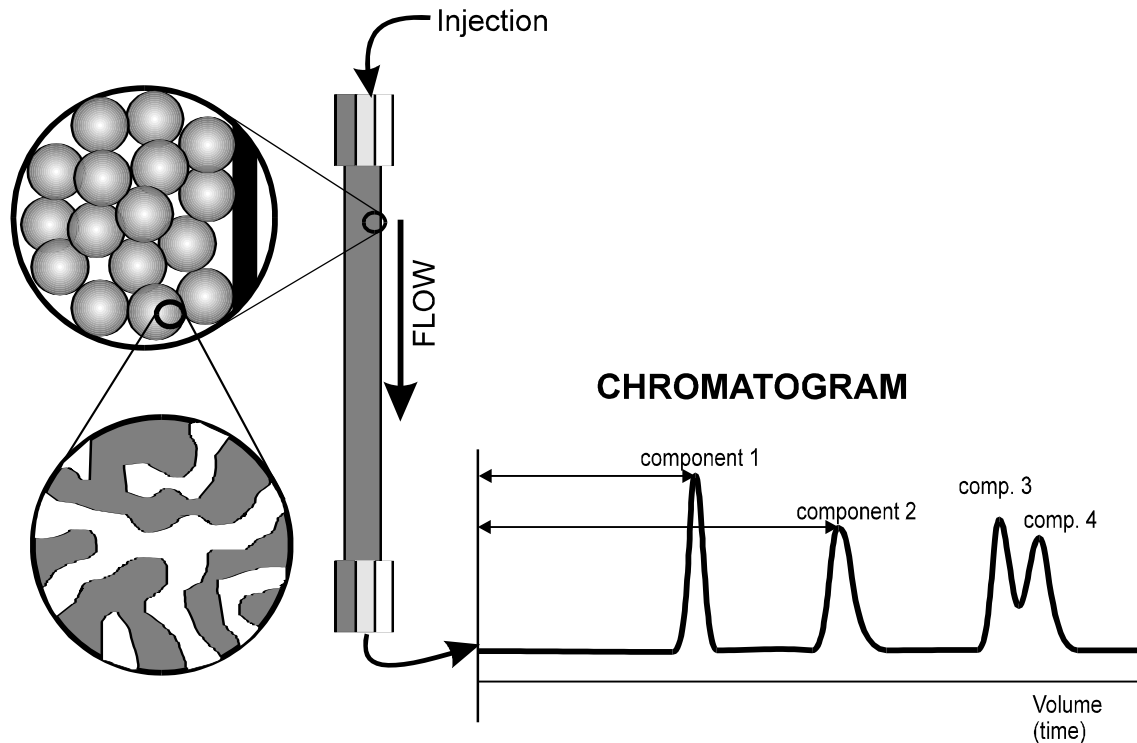
solid, underivatized support

liquid-coated or derivatized support

support containing fixed charges

porous support

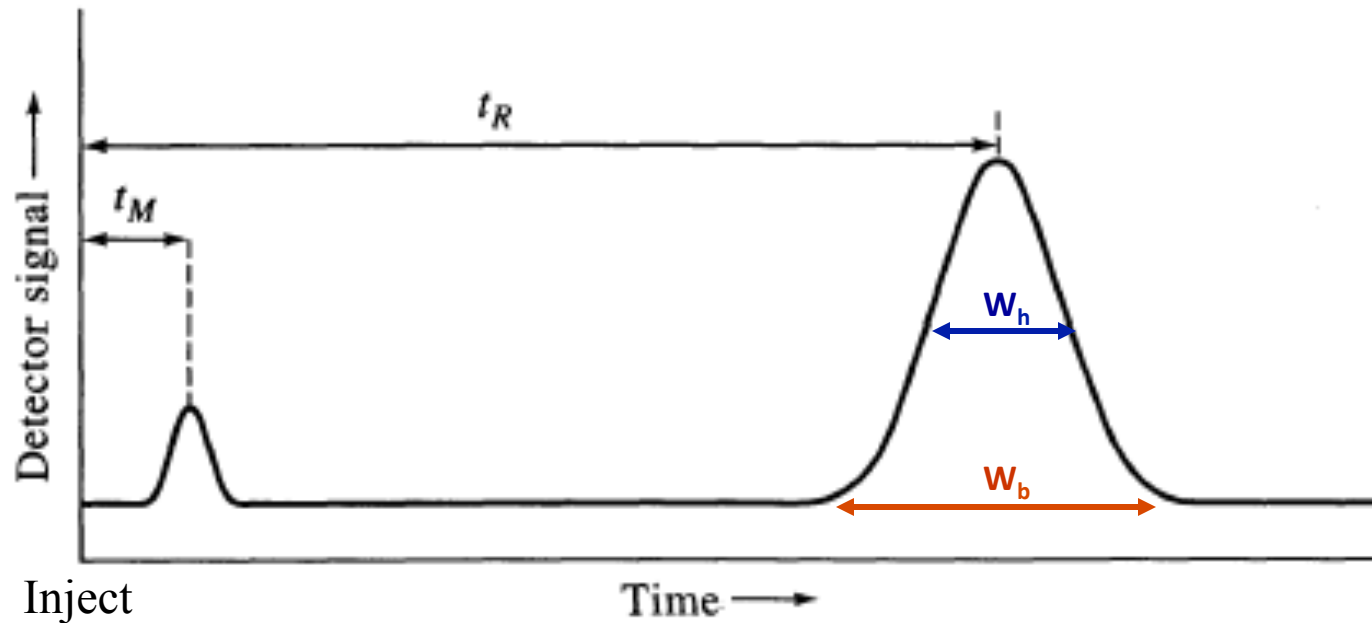
support with immobilized ligand



Theory of Chromatography

Typical response obtained by chromatography (i.e., a chromatogram):

chromatogram - concentration versus elution time



Where:

t_R = retention time

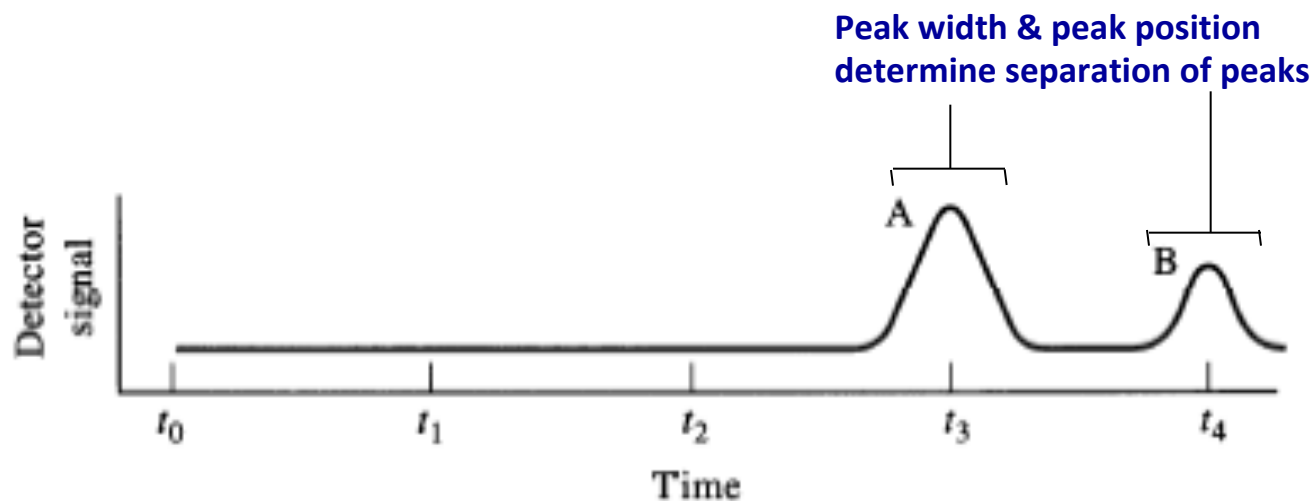
t_M = void time

W_b = baseline width of the peak in time units

W_h = half-height width of the peak in time units

Note: The separation of solutes in chromatography depends on two factors:

- (a) a difference in the retention of solutes (i.e., a difference in their time or volume of elution)
- (b) a sufficiently narrow width of the solute peaks (i.e, good efficiency for the separation system)



A similar plot can be made in terms of elution volume instead of elution time. If volumes are used, the volume of the mobile phase that it takes to elute a peak off of the column is referred to as the *retention volume* (V_R) and the amount of mobile phase that it takes to elute a non-retained component is referred to as the *void volume* (V_M).

Solute Retention:

A solute's retention time or retention volume in chromatography is directly related to the strength of the solute's interaction with the mobile and stationary phases.

Retention on a given column pertains to the particulars of that system:

- size of the column
- flow rate of the mobile phase

$$\text{average migration rate } \bar{v} = \frac{L}{t_R} \quad \text{column length}$$

Capacity factor (k'): more universal measure of retention, determined from t_R or V_R .

$$k' = (t_R - t_M)/t_M$$

or

$$k' = (V_R - V_M)/V_M$$

capacity factor is useful for comparing results obtained on different systems since it is independent on column length and flow-rate.

The value of the capacity factor is useful in understanding the retention mechanisms for a solute, since the fundamental definition of k' is:

$$k' = \frac{\text{moles } A_{\text{stationary phase}}}{\text{moles } A_{\text{mobile phase}}}$$

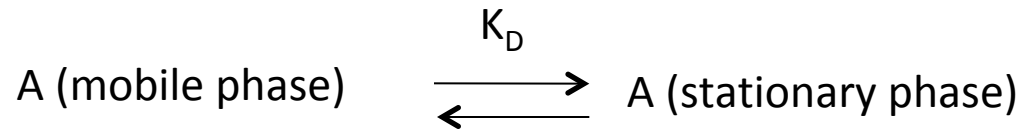
k' is directly related to the strength of the interaction between a solute with the stationary and mobile phases.

Moles $A_{\text{stationary phase}}$ and moles $A_{\text{mobile phase}}$ represents the amount of solute present in each phase at equilibrium.

Equilibrium is achieved or approached at the center of a chromatographic peak.

When k' is # 1.0, separation is **poor**
When k' is > 30, separation is **slow**
When k' is = 2-10, separation is **optimum**

A simple example relating k' to the interactions of a solute in a column is illustrated for partition chromatography:



where: K_D = equilibrium constant for the distribution of A between the mobile phase and stationary phase

Assuming local equilibrium at the center of the chromatographic peak:

$$k' = \frac{[A]_{\text{stationary phase}} \text{Volume}_{\text{stationary phase}}}{[A]_{\text{mobile phase}} \text{Volume}_{\text{mobile phase}}}$$

$$k' = K_D \frac{\text{Volume}_{\text{stationary phase}}}{\text{Volume}_{\text{mobile phase}}}$$

As K_D increases, interaction of the solute with the stationary phase becomes more favorable and the solute's retention (k') increases

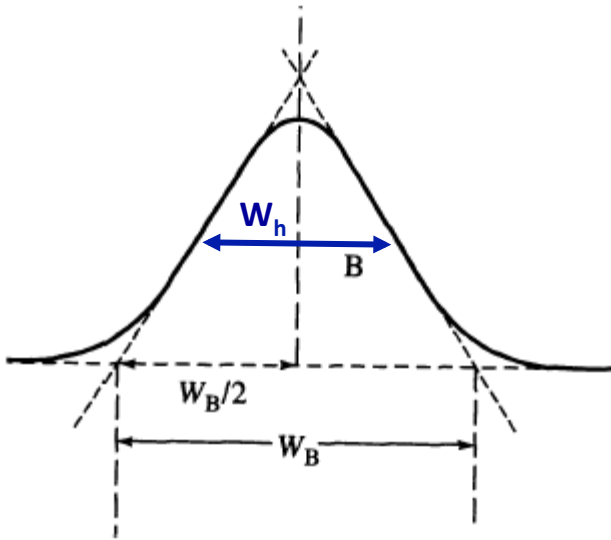
Efficiency:

Efficiency is related experimentally to a solute's peak width.

- an efficient system will produce narrow peaks
- narrow peaks → smaller difference in interactions in order to separate two solutes

Efficiency is related theoretically to the various kinetic processes that are involved in solute retention and transport in the column

- determine the width or standard deviation (σ) of peaks



Estimate σ from peak widths, assuming Gaussian shaped peak:

$$W_b = 4\sigma$$

$$W_h = 2.354\sigma$$

Dependent on the amount of time that a solute spends in the column (k' or t_R)

Number of theoretical plates (N): compare efficiencies of a system for solutes that have different retention times

$$N = (t_R/\sigma)^2$$

or for a Gaussian shaped peak

$$N = 16 (t_R/W_b)^2$$

$$N = 5.54 (t_R/W_h)^2$$

The larger the value of N is for a column, the better the column will be able to separate two compounds.

- the better the ability to resolve solutes that have small differences in retention
- N is independent of solute retention
- N is dependent on the length of the column

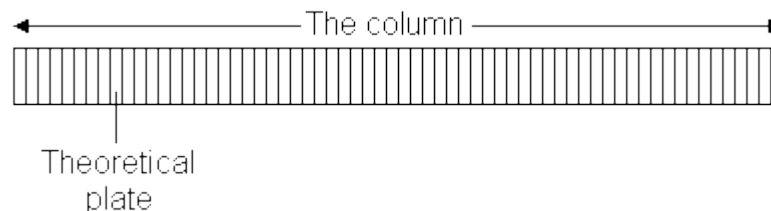


Plate height or height equivalent of a theoretical plate (H or HETP): compare efficiencies of columns with different lengths:

$$H = L/N$$

where: L = column length

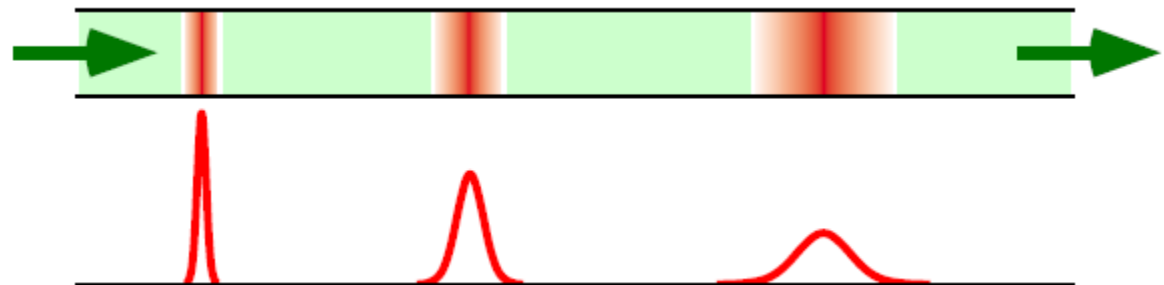
N = number of theoretical plates for the column

Note: H simply gives the length of the column that corresponds to one theoretical plate

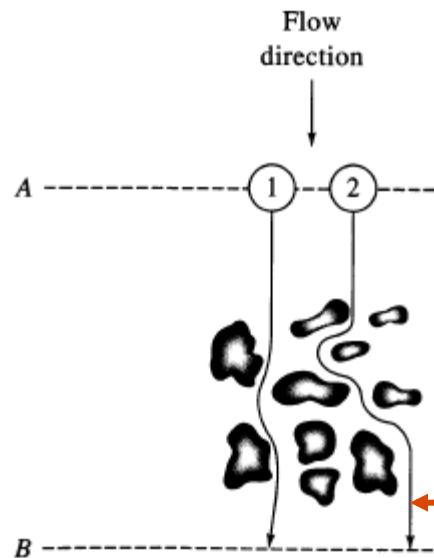
H can be also used to relate various chromatographic parameters (e.g., flow rate, particle size, etc.) to the kinetic processes that give rise to peak broadening:

Why Do Bands Spread?

- a. Eddy diffusion
- b. Mobile phase mass transfer
- c. Stagnant mobile phase mass transfer
- d. Stationary phase mass transfer
- e. Longitudinal diffusion

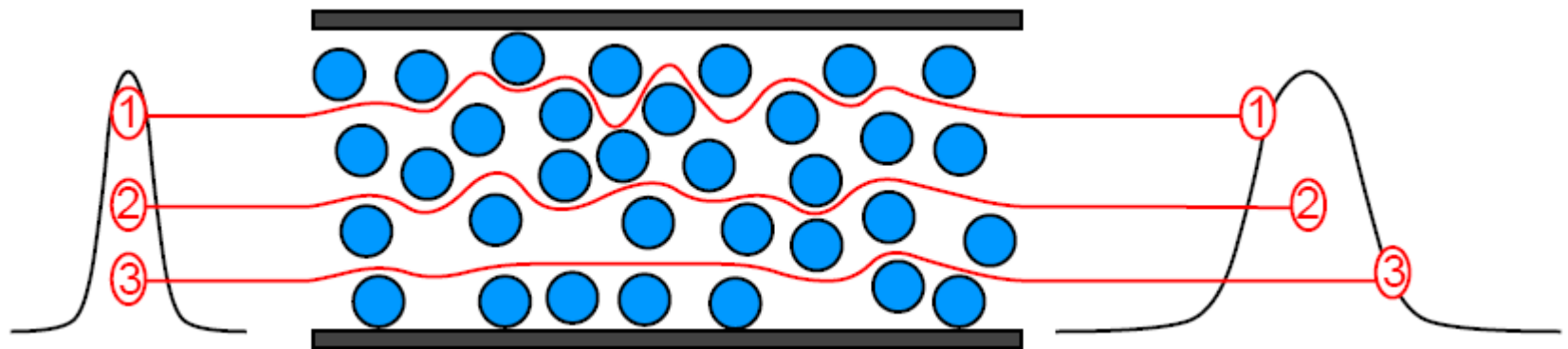


a.) *Eddy diffusion* – a process that leads to peak (band) broadening due to the presence of multiple flow paths through a packed column.

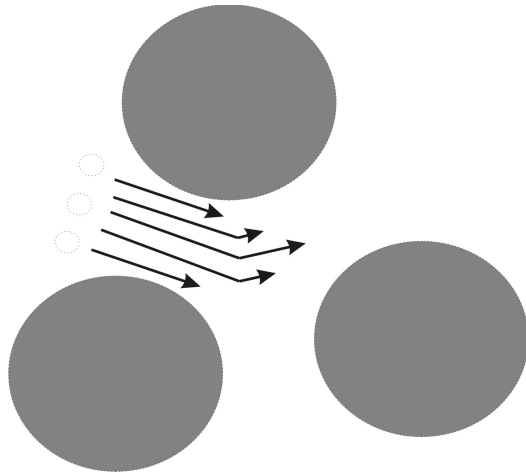


As solute molecules travel through the column, some arrive at the end sooner than others simply due to the different path traveled around the support particles in the column that result in different travel distances.

Longer path arrives at end of column after (1).



b.) Mobile phase mass transfer – a process of peak broadening caused by the presence of different flow profile within channels or between particles of the support in the column.

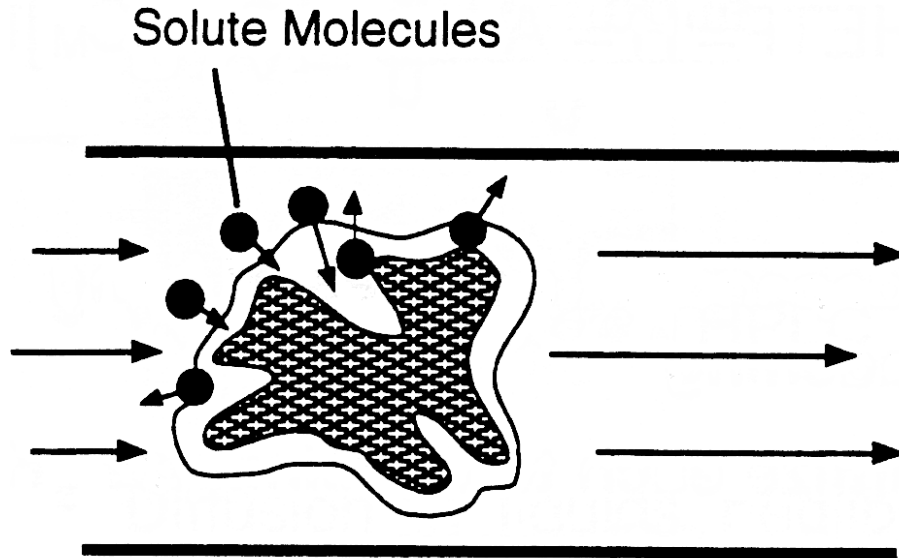


A solute in the center of the channel moves more quickly than solute at the edges, it will tend to reach the end of the channel first leading to band-broadening

The degree of band-broadening due to eddy diffusion and mobile phase mass transfer depends mainly on:

- 1) the size of the packing material
- 2) the diffusion rate of the solute

c.) *Stagnant mobile phase mass transfer* – band-broadening due to differences in the rate of diffusion of the solute molecules between the mobile phase outside the pores of the support (*flowing mobile phase*) to the mobile phase within the pores of the support (*stagnant mobile phase*).

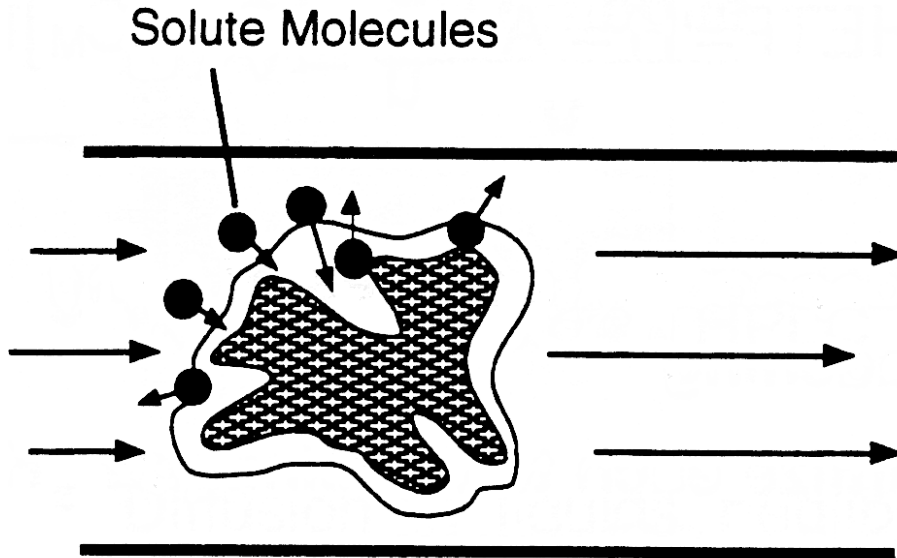


Since a solute does not travel down the column when it is in the stagnant mobile phase, it spends a longer time in the column than solute that remains in the flowing mobile phase.

The degree of band-broadening due to stagnant mobile phase mass transfer depends on:

- 1) the size, shape and pore structure of the packing material
- 2) the diffusion and retention of the solute
- 3) the flow-rate of the solute through the column

d.) Stationary phase mass transfer – band-broadening due to the movement of solute between the stagnant phase and the stationary phase.

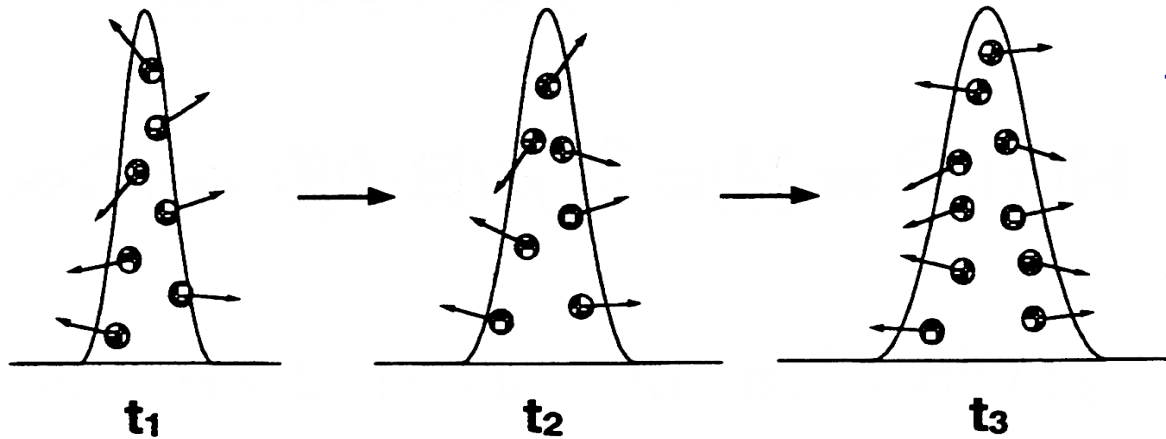


Since different solute molecules spend different lengths of time in the stationary phase, they also spend different amounts of time on the column, giving rise to band-broadening.

The degree of band-broadening due to stationary phase mass transfer depends on:

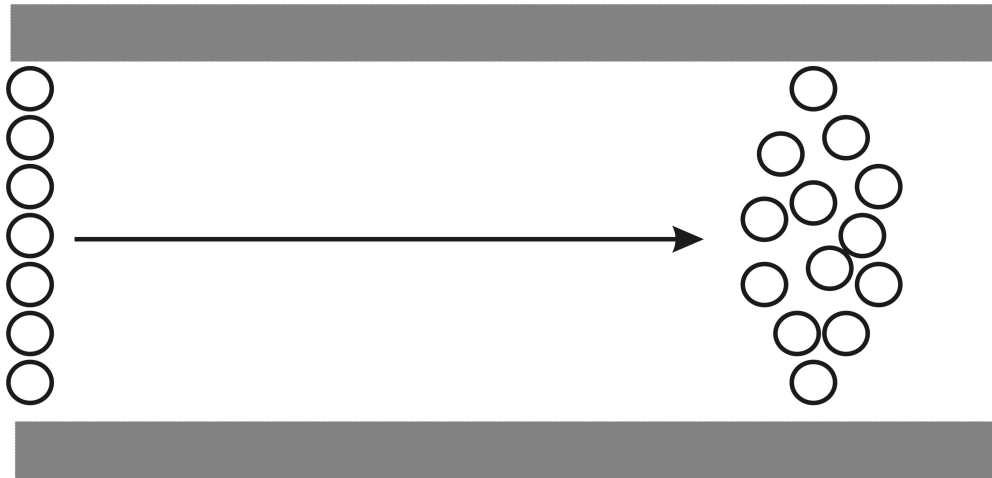
- 1) the retention and diffusion of the solute
- 2) the flow-rate of the solute through the column
- 3) the kinetics of interaction between the solute and the stationary phase

e.) Longitudinal diffusion – band-broadening due to the diffusion of the solute along the length of the column in the flowing mobile phase.



The degree of band-broadening due to longitudinal diffusion depends on:

- 1) the diffusion of the solute
- 2) the flow-rate of the solute through the column



Measures of Solute Separation:

separation factor (α) – parameter used to describe how well two solutes are separated by a chromatographic system:

$$\alpha = k'_2/k'_1$$

$$k' = (t_R - t_M)/t_M$$

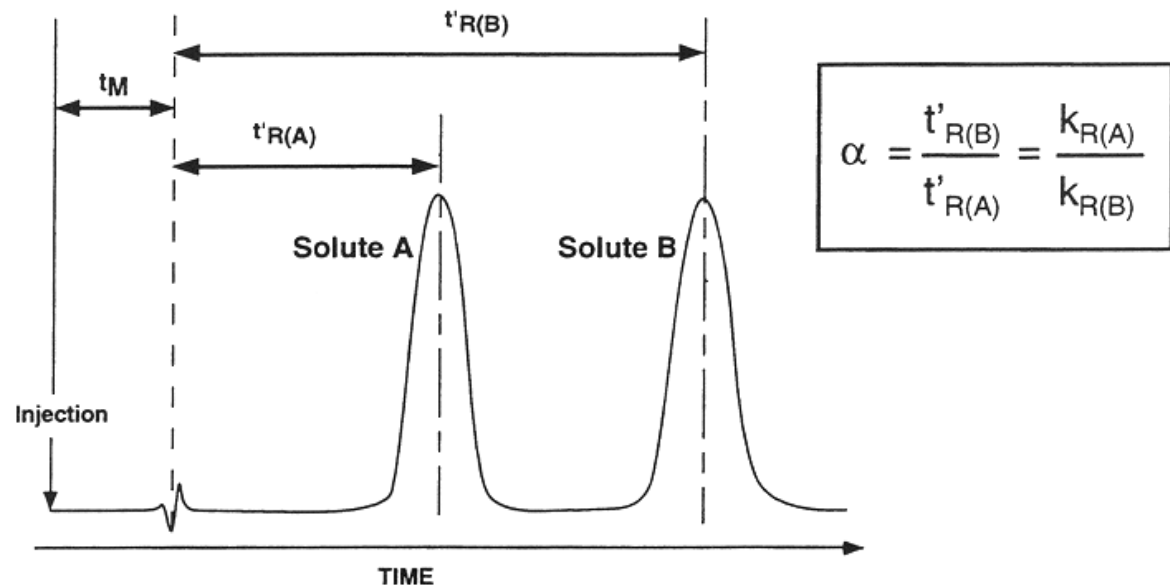
where:

k'_1 = the capacity factor of the first solute

k'_2 = the capacity factor of the second solute,

with $k'_2 \geq k'_1$

A value of $\alpha \geq 1.1$ is usually indicative of a good separation



Does not consider the effect of column efficiency or peak widths, only retention.

resolution (R_s) – resolution between two peaks is a second measure of how well two peaks are separated:

$$R_s = \frac{t_{r2} - t_{r1}}{(W_{b2} + W_{b1})/2}$$

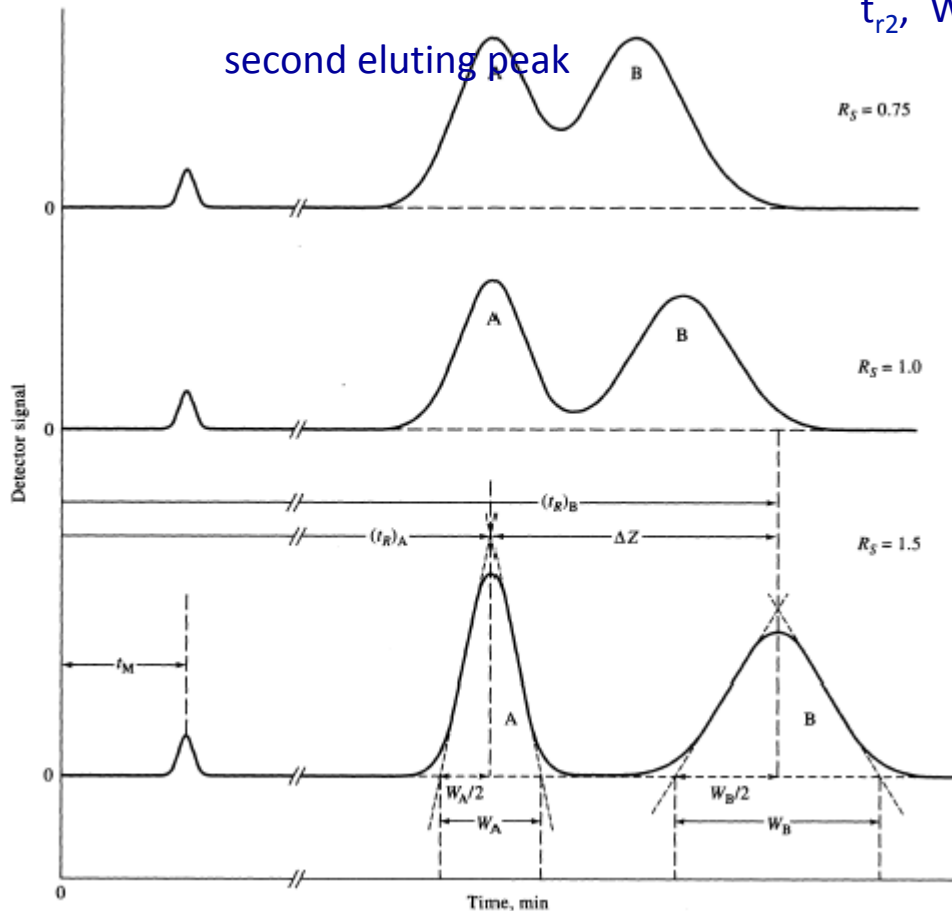
where:

first eluting peak

t_{r1} , W_{b1} = retention time and baseline width for the

second eluting peak

t_{r2} , W_{b2} = retention time and baseline width for the



R_s is preferred over α since both retention (t_r) and column efficiency (W_b) are considered in defining peak separation.

$R_s \geq 1.5$ represents *baseline resolution*, or complete separation of two neighboring solutes → ideal case.

$R_s \geq 1.0$ considered adequate for most separations.

Classification of chromatography according to mobile phase:

- 1- Liquid chromatography: mobile phase is a liquid. (LLC, LSC).**
- 2- Gas chromatography : mobile phase is a gas. (GSC, GLC).**

Classification according to the packing of the stationary phase:

- 1- Thin layer chromatography (TLC): the stationary phase is a thin layer supported on glass, plastic or aluminium plates.**
- 2- Paper chromatography (PC): the stationary phase is a thin film of liquid supported on an inert support.**
- 3- Column chromatography (CC): stationary phase is packed in a glass column.**

Classification according to the force of separation:

- 1- Adsorption chromatography.**
- 2- Partition chromatography.**
- 3- Ion exchange chromatography.**
- 4- Gel filtration chromatography.**
- 5- Affinity chromatography.**

Thin layer chromatography (TLC)

is a method for **identifying** substances and **testing the purity** of compounds.

TLC is a useful technique because it is relatively **quick** and requires **small quantities** of material.

Separations in TLC involve distributing a mixture of two or more substances between a **stationary phase and a **mobile phase**.**

The stationary phase:

is a thin layer of adsorbent (usually silica gel or alumina) coated on a plate.

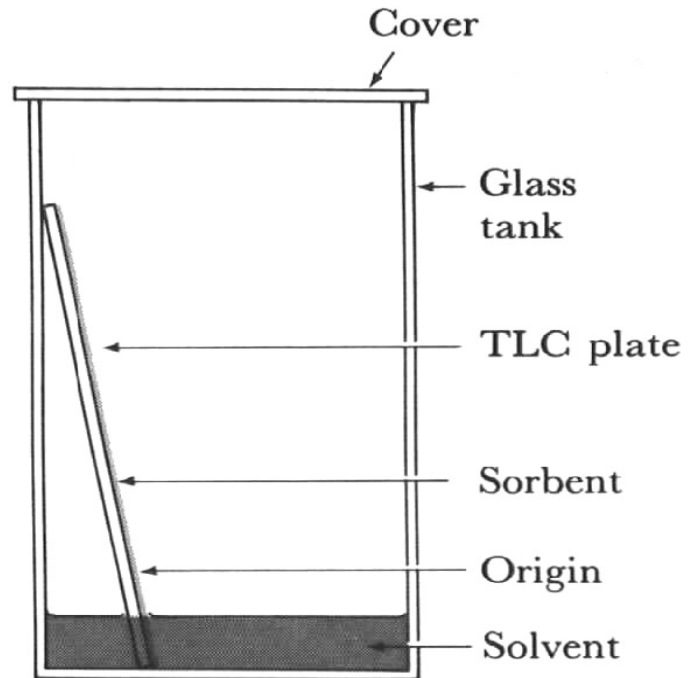
The mobile phase:

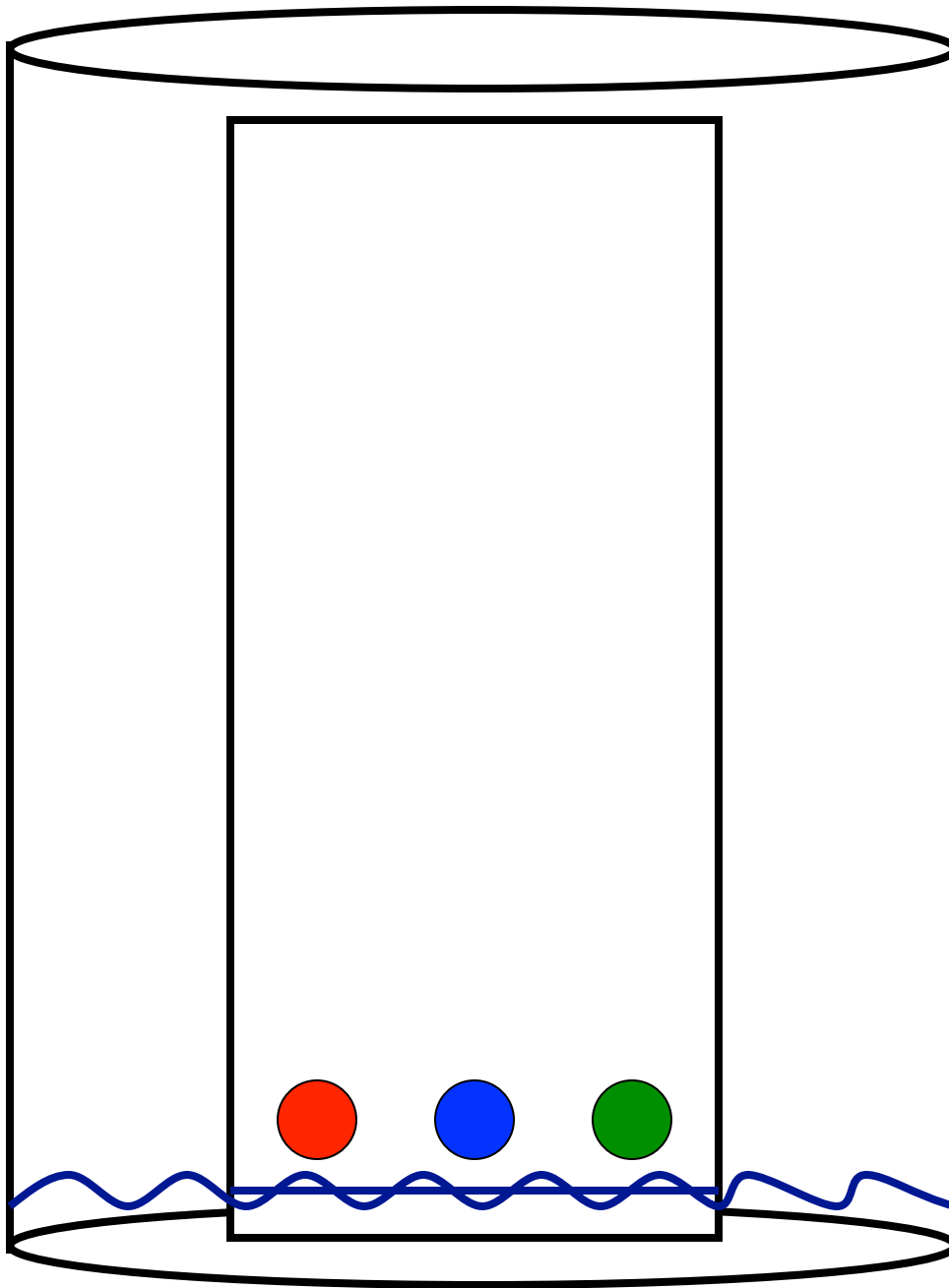
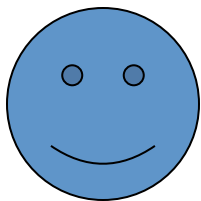
is a developing liquid which travels up the stationary phase, carrying the samples with it.

Components of the samples will separate on the stationary phase according to

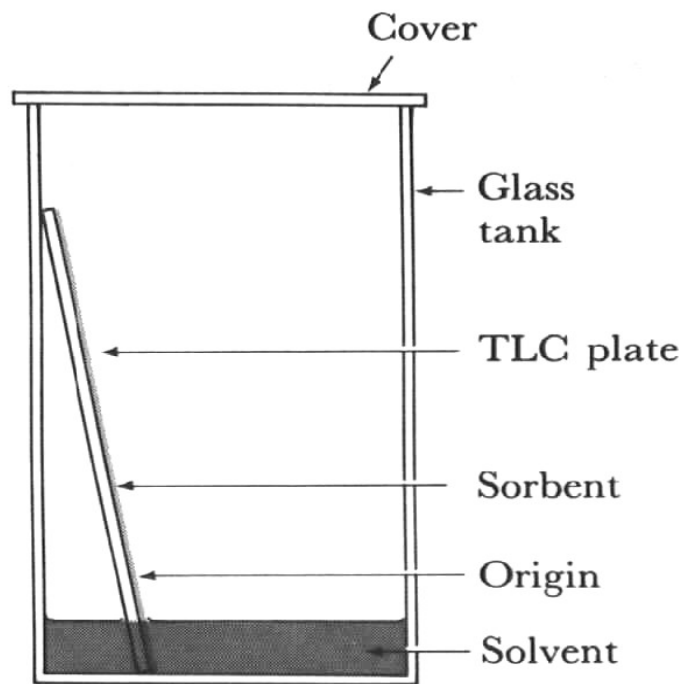
how much they adsorb on the stationary phase versus how much they dissolve in the mobile phase.

Thin Layer Chromatography (TLC)





TLC



Preparing the Chamber

To a jar with a tight-fitting lid add enough of the appropriate developing liquid so that it is 0.5 to 1 cm deep in the bottom of the jar.

Close the jar tightly, and let it stand for about 30 minutes so that the atmosphere in the jar becomes saturated with solvent.

Preparing the Plates for Development

With a pencil, etch two small notches into the adsorbent about 2 cm from the bottom of the plate.

The notches should be on the edges of the plate, and each notch should be the same distance up from the bottom of the plate.

The notches must be farther from the bottom of the plate than the depth of the solvent in the jar.

Using a drawn-out capillary tube, spot the samples on the plate so that they line up with the notches you etched.

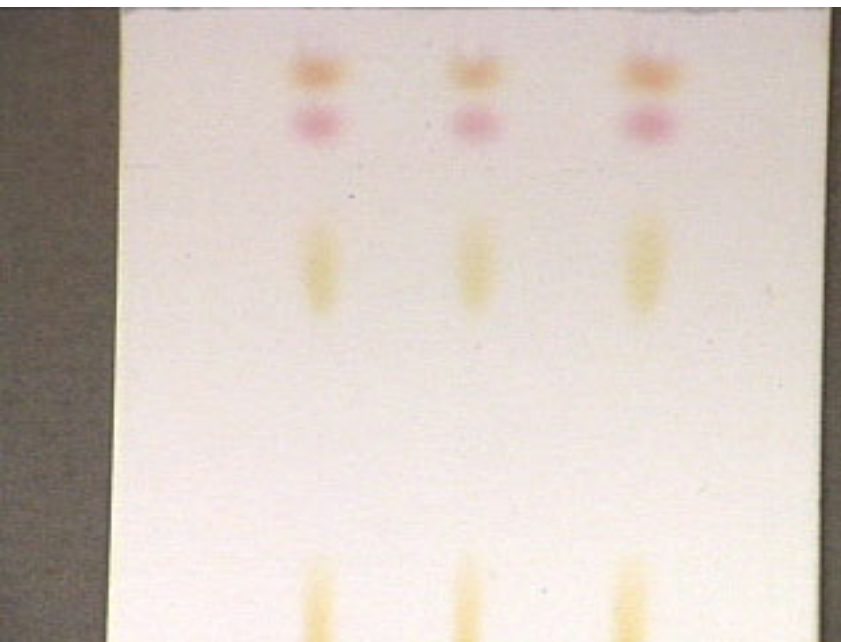
Developing the Plates

After preparing the development chamber and spotting the samples, the plates are ready for development.

Be careful to handle the plates only by their edges, and try to leave the development chamber uncovered for as little time as possible.

When the plates are removed from the chamber, quickly trace the solvent front (the highest solvent level on the plate) with a pencil.

Identifying the Spots (visualization)



If the spots can be seen, outline them with a pencil.

If no spots are obvious, the most common visualization technique is to hold the plate under a UV lamp.

Many organic compounds can be seen using this technique, and many commercially made plates often contain a substance which aids in the visualization of compounds.

Visualizing Agents

Alkaloids: Dragendorff's reagent

Cardiac glycosides: Antimony trichloride

Sugar: Aniline phthalate

Amino acids: Ninhydrin

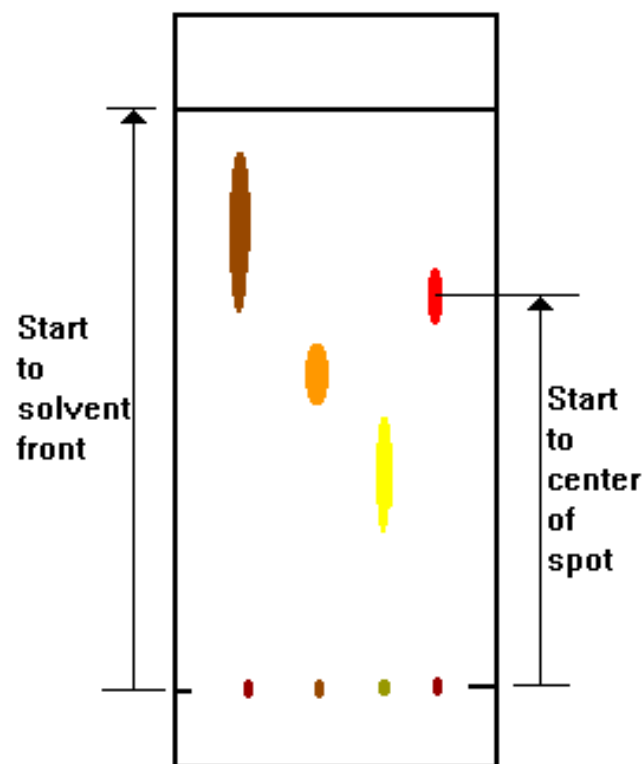
Interpreting the Data

The R_f (retention factor) value for each spot should be calculated.

It is characteristic for any given compound on the same stationary phase using the same mobile phase for development of the plates.

Hence, known R_f values can be compared to those of unknown substances to aid in their identifications.

$$R_f = \frac{\text{Distance from start to center of substance spot}}{\text{Distance from start to solvent front}}$$



(Note: R_f values often depend on the temperature and the solvent used in the TLC experiment.

the most effective way to identify a compound is to spot known substances – authentic - next to unknown substances on the same plate.)

In addition, the purity of a sample may be estimated from the chromatogram.

An impure sample will often develop as two or more spots, while a pure sample will show only one spot

Summary

A TLC plate is a sheet of glass, metal, or plastic which is coated with a thin layer of a solid adsorbent (usually silica or alumina).

A small amount of the mixture to be analyzed is spotted near the bottom of this plate.

The TLC plate is then placed in a shallow pool of a solvent in a developing chamber so that only the very bottom of the plate is in the liquid.

This liquid, or the eluent, is the mobile phase, and it slowly rises up the TLC plate by capillary action.

As the solvent moves past the spot that was applied, an equilibrium is established for each component of the mixture between the molecules of that component which are adsorbed on the solid and the molecules which are in solution.

In principle, the components will differ in solubility and in the strength of their adsorption to the adsorbent and some components will be carried farther up the plate than others.

When the solvent has reached the top of the plate, the plate is removed from the developing chamber, dried, and the separated components of the mixture are visualized.

If the compounds are colored, visualization is straightforward. Usually the compounds are not colored, so a UV lamp is used to visualize the plates.

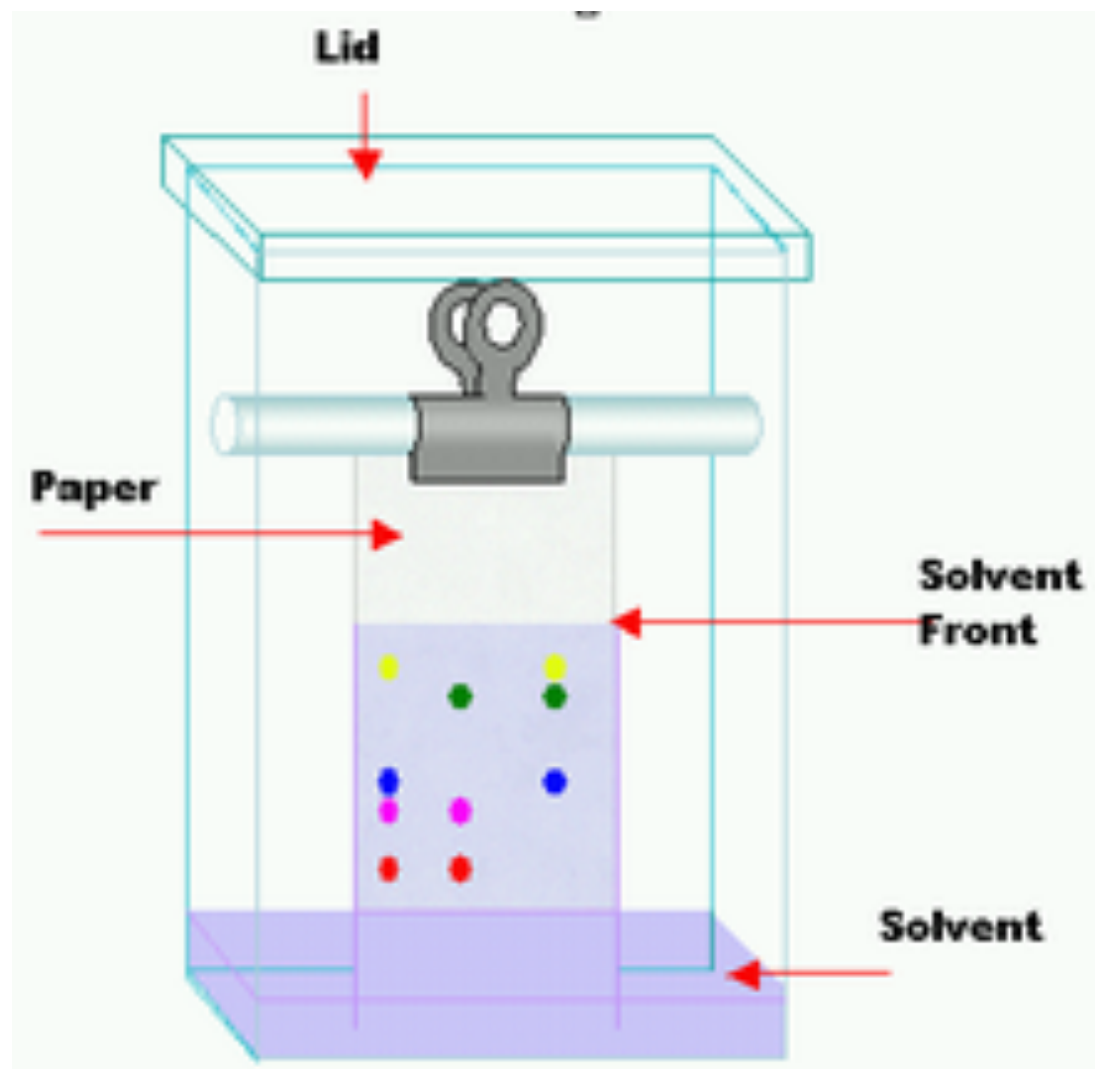
Paper Chromatography

A method of partition chromatography using filter paper strips as carrier or inert support.

The factor governing separation of mixtures of solutes on filter paper is the partition between two immiscible phases.

One is usually water adsorbed on cellulose fibres in the paper (stationary phase).

The second is the organic solvent flows past the sample on the paper (stationary phase).



Partition occurs between the mobile phase and the stationary aqueous phase bound by the cellulose.

The isolation depends on partition coefficient of the solute.

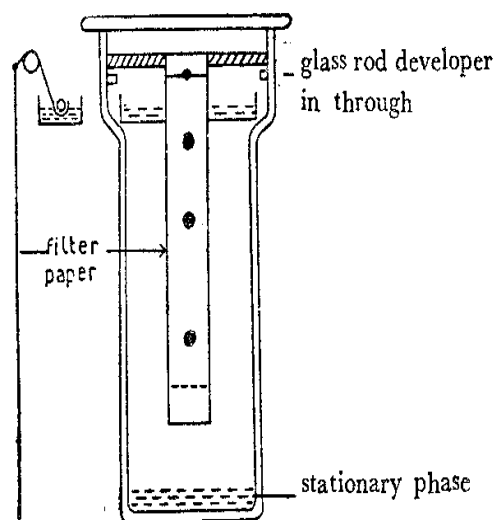
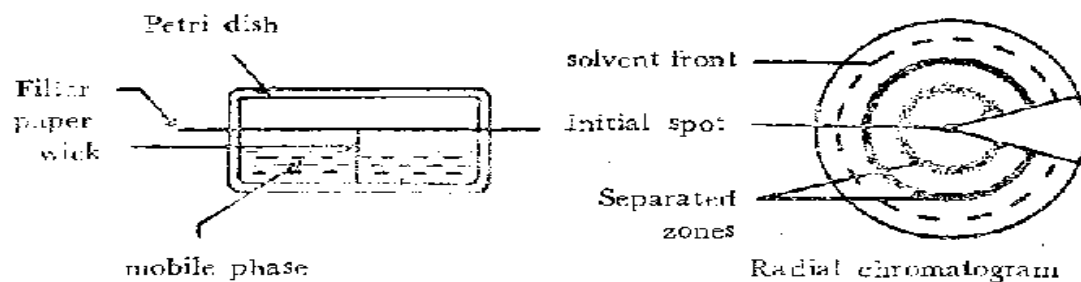
$$K = \frac{c(\textit{stationary})}{c(\textit{mobile})}$$

General Procedure

- 1- Choice of paper and solvent to be used.
- 2- Desalting of sample.
- 3- Application of the sample.
- 4- Equilibration of paper.
- 5- Development.
- 6- Detection.
- 7- Identification of substances.

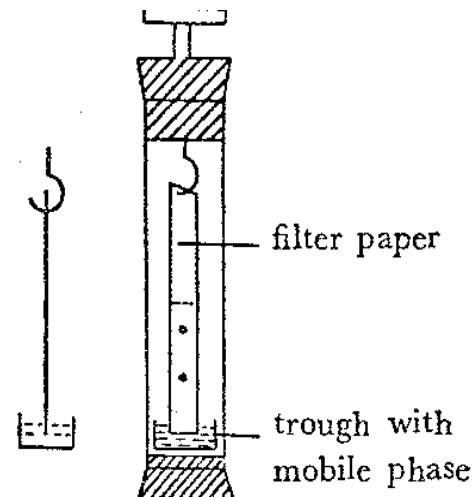
Techniques of development with various flow directions

Radial development



Descending development

Ascending development



Cylinder for ascending chromatography

Descending development

Columnar Chromatography (CC)

This includes chromatographic methods in which:

The stationary phase is packed into a column.

The mobile phase is a moving liquid or gas.

According to the mechanism of separation of solutes, five major types of CC are distinguished. Usually, one mechanism predominates but does not exclude the others

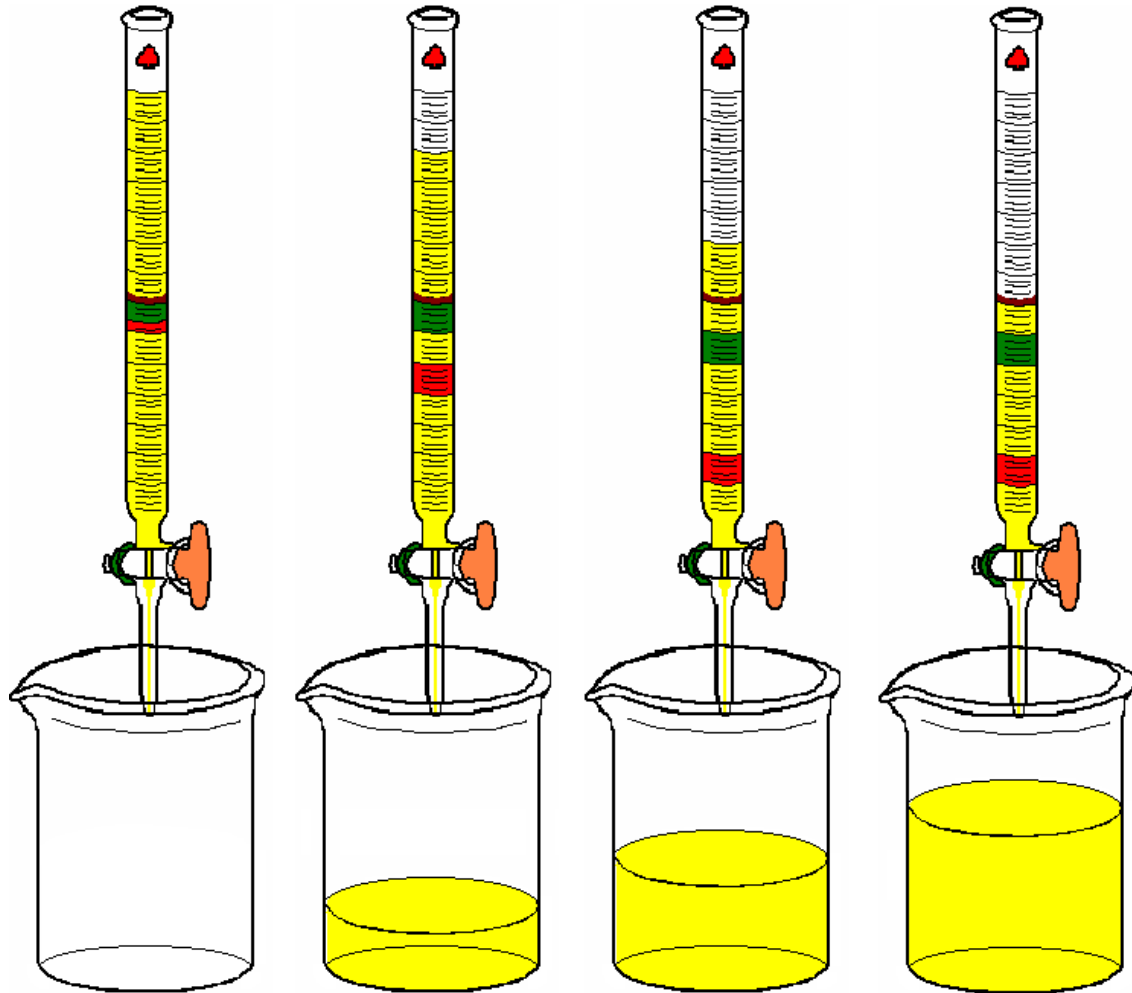
Different Types of chromatography

Mode or type	Stationary phase	Mobile phase	Mechanism
Adsorption Chromatography	Solid that attracts the solutes	Liquid or gas	Solutes move at different rates according to the forces of attraction to the stationary phase.
Partition Chromatography	Thin film of liquid formed on the surface of a solid inert support	Liquid or gas	Solutes equilibrate between the 2 phases according to their partition coefficients
Ion Exchange Chromatography	Solid resin that carries fixed ions & mobile counterions of opposite charge attached by covalent bonds	Liquid containing electrolytes	Solute ions of charge opposite to the fixed ions are attracted to the resin by electrostatic forces & replace the mobile counterions.
Molecular Exclusion Chromatography	Porous gel with no attractive action on solute molecules	Liquid	Molecules separate according to their size: 1.Smaller molecules enter the pores of the gel, and need a larger volume of eluent. 2.Larger molecules pass through the column at a faster rate.
Affinity Chromatography	Solid on which specific molecules are immobilized	Liquid or gas	Special kind of solute molecules interact with those immobilized on the stationary phase

Column Chromatography

Column chromatography

Stationary phase is held in a narrow tube through which the mobile phase is forced under pressure or under the effect of gravity



Term	Definition
Solvent	Mobile liquid phase with no affinity to the stationary phase (i.e. inert towards it) & no effect on solutes.
Developer	Any liquid with more affinity to the stationary phase than the solvent but less than solutes and just capable to move them through the column.
Effluent	Any liquid that passes out of the column.
Eluent	Any liquid that has lesser affinity to the stationary phase than solutes but is capable to move them out of the column.
Eluate	Fraction of eluent containing a required specific substance.
Retention volume (V_R)	(or retardation volume): Volume of mobile phase that passes out of the column, before elution of a specific substance.

Open Column Chromatography

(Traditional column chromatography)

Traditional column chromatography is characterized by addition of **mobile phase** under **atmospheric pressure** and the **stationary phase** is **packed in a glass column**.

Packing & operating the column

1- Packing

The selection of the method of packing **depends** mainly **on the density of the solid**. Techniques used are the **wet, dry & slurry** methods.

In all cases **avoid inclusion of air bubbles**

2- Sample Application

Apply **evenly & in a concentrated solution** to the top of the column which is protected from disturbance (e.g. add glass wool or filter paper).

1.Elution techniques

Technique	Procedure
Isocratic elution	Addition of solvent mixture of fixed composition during the whole process.
Gradient elution	<u>Continuous or linear elution</u> : in which there is continuous change in the composition of the mobile phase over a period of time (e.g. polarity, pH or ionic strength).
	<u>Step wise or fractional elution</u> : in which the change is not continuous i.e. a sudden change in the composition of the mobile phase is followed by a period where the mobile phase is held constant.

4- Detection

On-column detection for **colored** or **fluorescent** compounds directly after developing the chromatogram.

Monitoring of eluted fractions (PC or TLC).

Using special detectors connected to the column such as refractive index, UV detectors, etc...

Factors affecting solutes separation in CC (Factors affecting column efficiency)

Factor	Effect
Particle size of solid stationary phase (or of support)	Decrease of size improves separation (but very small particles need high pressure).
Column dimensions	Efficiency increases as ratio length / width increases.
Uniformity of packing	Non uniform packing results in irregular movement of solutes through column & less uniform zone formation, (i.e. band broadning or tailing).
Column temperature	Increase in column temperature results in speed of elution but does not improve separation (tailing).
Eluting solvent	Solvents should be of low viscosity (to give efficient resolution) & high volatility (to get rapid recovery of the substances).
Solvent flow rate	Uniform & low flow rate gives better resolution.
Continuity of flow	Discontinuous flow disturbs resolution
Condition of adsorbent	Deactivation of adsorbent decreases separation.
Concentration of solutes	Substances of high concentration move slowly.

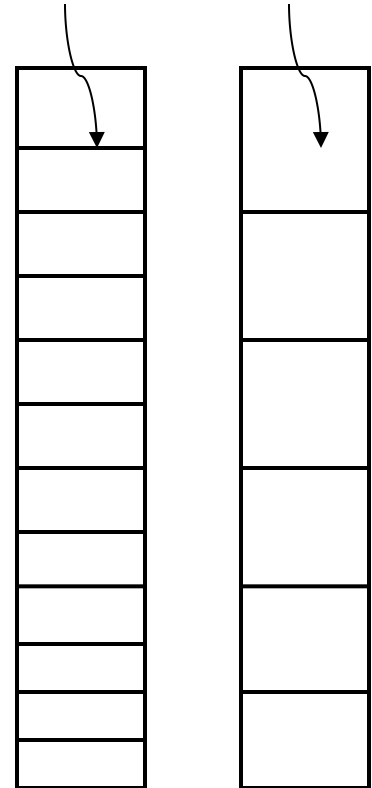
Number of Theoretical Plates (N)

H = Theoretical Plate Height

L = Length of the Column.

$$N = L / H$$

**As HETP decreases efficiency
of the column increases.**



Adsorption Column Chromatography

Adsorbents:

The most common are **Alumina & Silica gel** in which the **interactions** with solute molecules is **due to OH groups present on their surface**.

More polar molecules are adsorbed more strongly & thus, will elute more slowly

Strength of adsorption of polar groups (solutes) on polar support is in the following order:

-C=C- < O-CH₃ < -COOR < >C=O < -CHO < -NH₂ < -OH < -COOH

Olefins < Ethers < Esters < Lactones < Aldehydes < Amines < Phenols < Acids.

Applications in separation of natural products

Alumina: sterols, dyestuffs, vitamins, esters, alkaloids & inorganic compounds.

Not used for compounds containing phenolic or carboxylic groups

Silica gel: sterols & amino acids.

Carbon: peptides, carbohydrates & amino acids.

Calcium carbonate: carotenoids & xanthophylls.

Partition Column Chromatography

In this type, the **packing consists of a theoretically inert support material coated with a film of the liquid stationary phase.**

The division into adsorption & partition is only of theoretical significance as in partition chromatography the adsorption effects of the support can be felt.

Selection of the solid support

The support material should:

- adsorb & retain the mobile stationary phase.
- expose as large surface as possible to the mobile phase
- be mechanically stable.
- be easy to pack.
- not retard the solvent flow

Examples of solid supports:

Silica gel, diatomaceous earth (as kieselguhr, celite etc.)
& cellulose.

Selection of the mobile phase

The **liquid stationary & mobile phases** should have a considerable difference between their solvent strength parameters.

**Pure water > Methanol > Ethanol > Propanol > Acetone
> Ethyl acetate > Ether > Chloroform >
Dichloromethane > Benzene > Toluene > Carbon
tetrachloride > Cyclohexane > Hexane > Pentane.**

e.g. if the **stationary phase** is **water**, **pentane** would be the **eluent** of choice.

The **mobile phase** is usually **saturated** with the **stationary phase** to **overcome** "**stripping**" (washing of the stationary phase from the column by the mobile phase).

Gel Permeation Chromatography (GPC)

This type is also known as:

Size Exclusion Chromatography (SEC)

Molecular Exclusion Chromatography (MEC)

Molecular Sieve Chromatography (MSC)

Gel Filtration Chromatography (GFC)

Gel Chromatography.

Stationary phase

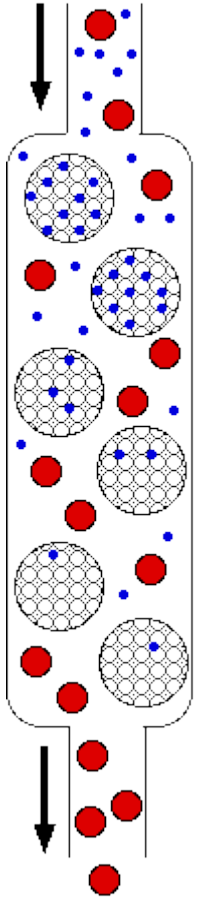
Porous polymeric matrix: formed of spongy particles, with pores completely filled with the liquid mobile phase (**gel**).

The gels (polymers) consist of **open, three-dimensional networks** formed by cross-linking of long polymeric chains.

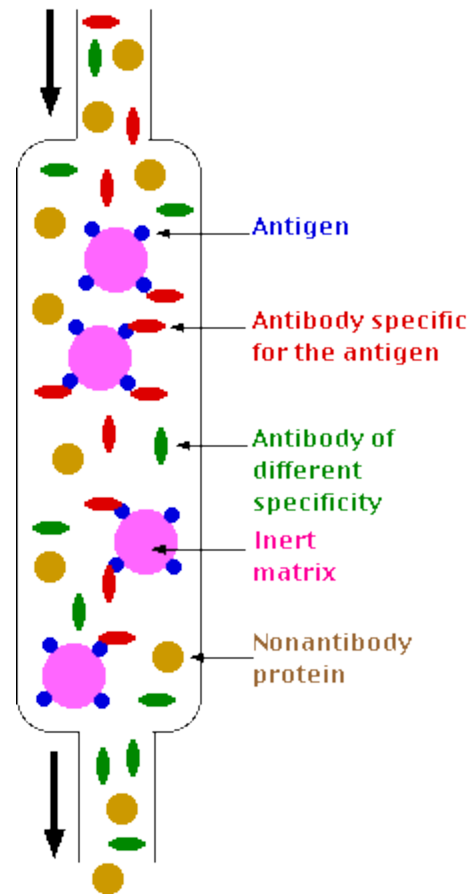
The **pore size** varies with the degree of cross-linking.

The **diameter of the pores is critical** as separation is based on that **molecules above certain size are totally excluded from the pores because they can not enter the gel.**

The **interior of the pores is reached**, partially or wholly, by smaller molecules.



Affinity Chromatography



Mobile phase

Mobile phase is a liquid as **water** or **dilute alcohol**

Separation mechanism

Based on difference between the solutes molecular weights.

Molecules will distribute themselves outside & inside the pores according to their size.

Larger are excluded, **medium sized** enter half-way & **smallest** permeate all the way.

The **retention volume V_o** of a substance is inversely proportional to the molecular weight (M. Wt) of the solute.

$$V_o \propto 1 / M.wt$$

V_o = retention volume

M.wt = Molecular Weight

Applications of GPC to natural products

Determination of M. wt. of peptides, proteins & polysaccharides.

Desalting of colloids e.g. desalting of albumin prepared with 2% $(\text{NH}_4)_2\text{SO}_4$.

Separation of mixture of mono- & polysaccharides.

Separation of amino acids from peptides & proteins.

Separation of proteins of different molecular weights.

Separation of mucopolysaccharides & soluble RNA.

Separation of myoglobin & haemoglobin.

Separation of alkaloids & purification of enzymes.

Ion Exchange Chromatography

Principle

Process by which **ions** of an **electrolyte solution** are brought into contact with an **ion exchange resin**.

The **ion exchange resin** is an insoluble polymer consisting of a "**matrix**" (Lattice or framework) that **carries fixed charges** (not exchangeable) and mobile **active ions** "**counter ions**" which are **loosely attached to the matrix**.

In **water**, the **counter-ions** move more or less freely in the framework & can be **replaced by ions** of the same sign present in the **surrounding solution**.

The "**matrix**" (framework) of a "**cation exchanger**" is considered as a crystalline non-ionized "**polyanion**" & the **matrix of an "anion exchanger"** as a non-ionized "**polycation**".

Cation Exchangers

Active ions (counter ions) are cations.

The **polar groups attached to the matrix are acidic** (sulphonic acids, carboxylic acids, phenols, phosphoric acids) e.g. a cation exchanger in the free carboxylic acid form:



X = Frame work (matrix)

-COO⁻ = Fixed charge (anionic),

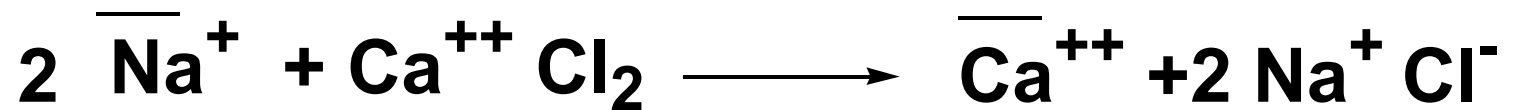
Non-exchangeable

H⁺ = Counter ion (cation), Exchangeable

They are usually (but not always) supplied in the Na^+ form: **$\text{X-COO}^-\text{Na}^+$**

or $\overline{\text{Na}}^+$, Where $\overline{\quad} = \text{Matrix}$

e.g. exchange with CaCl_2 aqueous solution



Anion Exchangers

Active ions (counter ions) are anions.

The polar groups attached to the matrix are tertiary or quaternary ammonium groups (basic).

e.g. Anion exchanger in the quaternary ammonium form:



X = Framework (matrix)

-NR₃⁺ = Fixed charge (cationic)

Non exchangeable

-OH⁻ = counter ion (anion), Exchangeable

They are supplied as the chloride rather than the hydroxide as the chloride form is a more stable. Represented as: **X. NR₃⁺Cl⁻**

or $\overline{\text{Cl}^-}$ (where, $\overline{\quad}$ is the matrix)

e.g. exchange with Na₂SO₄ solution



Regeneration of the resin

Ion exchange process is generally reversible e.g in the following:



The cation exchanger could be exhausted after exchanging all Na^+ for Ca^{++} , the exchanger could be regenerated (loaded again with Na^+) by contacting it with excess Na^+ ions e.g. a solution of NaCl .

Types of Exchangers

Ion Exchangers

These are either **cation** or **anion exchangers** of either **organic** or **inorganic** nature.

A- Inorganic ion exchangers

Common clays, soils, minerals e.g. zeolites used for "softening water".

Disadvantage: low ion-exchange capacity.

Advantages:

Great resistance to high temperatures.

High volume capacity.

Great selectivity towards simple inorganic ions.

B- Organic exchangers

They may be natural or synthetic.

Preparation of organic synthetic ion exchangers :

Polycondensation of **phenols, sulfo- & carboxy-derivatives with formaldehyde** → **cationic exchangers**.

Polycondensation of **aromatic amines with formaldehyde** → **anionic exchangers**.

These techniques yield products **linear** in structure & relatively **soluble in water** which are now replaced by resin materials based on **styrene divinyl benzene copolymers** and **polyacrylate**.

Applications of Ion Exchange Chromatography

1- Water softening:

Removal of Ca^{2+} , Mg^{2+} & other multivalent ions causing hardness of water by filtration through a layer of strong cation resin.

2-Water demineralization:

Removal of cations & anions dissolved in water. Usually carried by the two step technique in which two columns of strongly acid cation exchanger in $[\text{H}^+]$ form & strongly basic anion exchanger in $[\text{OH}^-]$ form are used in sequence.

3- Neutralization:

Cationic exchanger in $[\text{H}^+]$ can be used to neutralize alkali hydroxide & anionic exchanger in $[\text{OH}^-]$ form to neutralize the acidity.

4- Separation of electrolytes from non-electrolytes.

5- Separation of carbohydrates & their derivatives:

Uronic acids separated on anion exchanger.

Sugars converted into ionized form by using borate & separated on strong anion exchanger.

Hexosamines separated on strong cation exchanger.